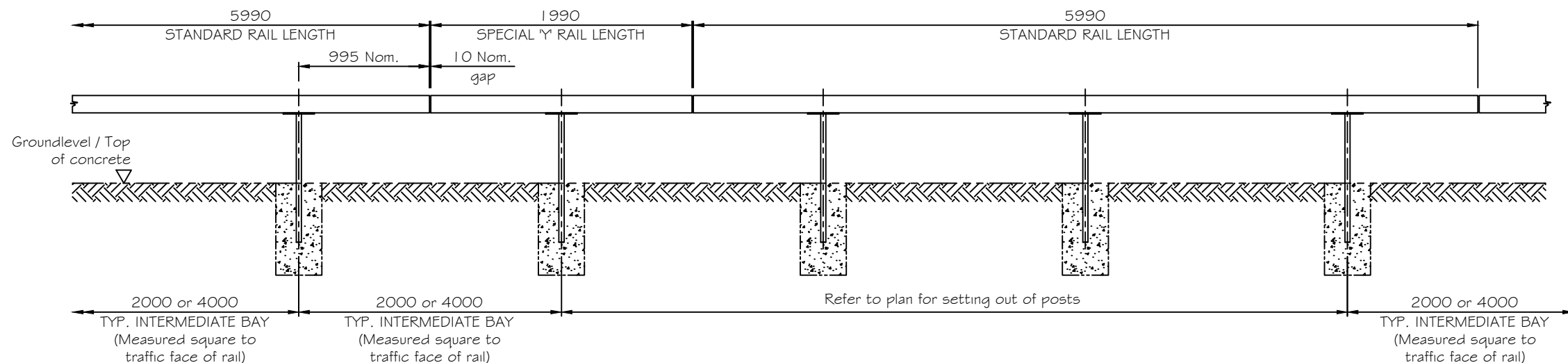


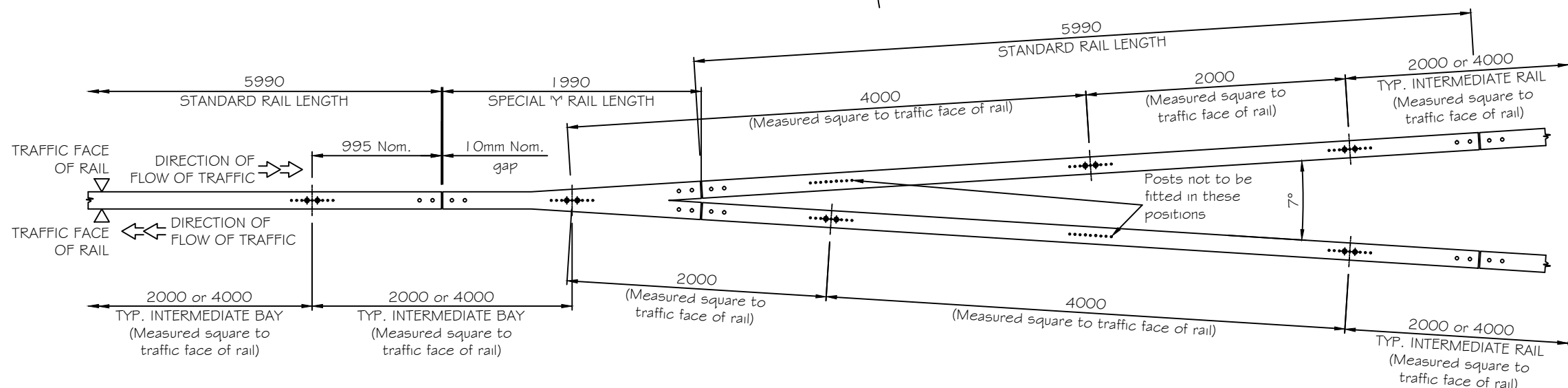
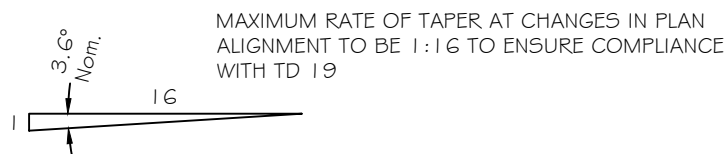
Range	Tolerance
0 < 400	± 1
400 < 800	± 2
800 or above	± 3

- NOTES:-**
- All dimensions are in millimetres - unless noted otherwise.
 - This safety fence is double sided and may be installed on either a verge or a central reserve.
 - Concrete mix to be ST5.
 - Rails, posts & post sockets to be Celsius HSF manufactured by Tata Steel. Section sizes as noted.
 - Other steel sections to be grades as noted.
 - Safety fence installation shall only be carried out by companies approved and licensed by Tata Steel.
 - All carbon steel materials to be hot dipped galvanised after manufacture to BS EN ISO 1461.
 - This drawing to be read in conjunction with drawing number P365/SF/135



ELEVATION ON TRAFFIC FACE OF SAFETY FENCE

Working width details:
 Posts @ 2000mm centres - Working Width = W1 (W ≤ 0.6m)
 Posts @ 4000mm centres - Working Width = W3 (W ≤ 1.0m)



PLAN ON SAFETY FENCE SHOWING 'Y' RAIL DETAIL

Rev.	Description	By	Chk	App	Date
04	Border updated	A.M	S.C.S	T.R.M	Mar' 2012
03	Note added regarding post positions	A.M	S.C.S	T.R.M	Sep' 2009
02	Layout revised	J.L.L	T.R.M	T.R.M	Feb' 2008
01	Note for safety fences at 4m post centres added	J.L.L	T.R.M	T.R.M	Sep' 2007
00	Initial release	J.L.L	T.R.M	T.R.M	Sep' 2007

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email : cep.sales@tatasteel.com

Protect 365™ N2 Safety Fence
'Y' rail to N2 safety fence connections

P365/SF/145

Sheet 1
 of 1
 04