

## Advantica® PR

A pre-finished steel product prepared for applying foam or topcoat

### Applications

- Wide range of applications for manufactured goods.

### Characteristics

- Provides the flexibility of applying a topcoat.
- Suitable for adhering foam or other materials.
- Good corrosion resistance.

### Substrates available

- Hot-dip Galvanised to EN 10346.
- Cold reduced to EN 10130.

### Options

- Can be supplied on both sides.
- High Adhesion (HA): available with superior adhesion properties (epoxy coating).

### Advantica® working with you

The Advantica® brand provides a range of pre-finished steel products specially formulated for manufactured goods and widely used for diverse applications. The Advantica® product range is available in a wide range of colours, with solid or metallic effects as well as bespoke finishes tailored to individual needs. With continuous investment in research and development Tata Steel constantly update the product portfolio to ensure that they can meet the requirements of the manufactured goods sector.

### Tailored solutions and services

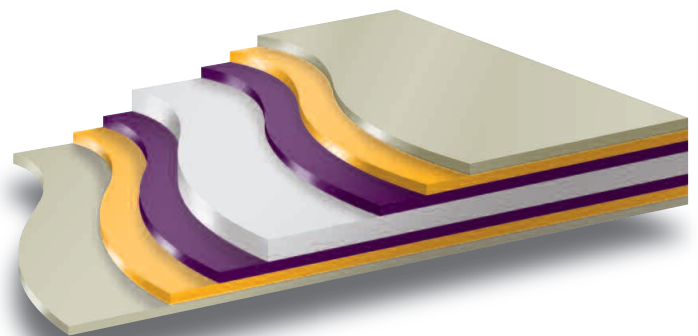
For any customized requirements, Tata Steel can meet your needs with shorter lead times, flexible quantities and further processing.

Our technical support team is on hand to help you to define:






- The best solution in view of the application and the manufacturing process.
- The precautions to be taken regarding the end use of this product.

For further information, please visit [www.tatasteelconstruction.com](http://www.tatasteelconstruction.com)

### Product structure



#### Key

 Primer	 Surface treatment	 Metallic coating
 Steel	 Backing coat	

# Advantica® PR

## Product testing

To ensure the integrity of the Advantica® products, Tata Steel uses laboratory tests to measure their performance against corrosion, chemicals and abrasion. All testing of products is carried out to international standards.

## Forming and processing

The Advantica® products can be formed and processed with various techniques including: cutting, shearing, notching, piercing, slitting, press braking, folding, roll forming, spinning and deep drawing.

## Cleaning and maintenance

All Advantica® products can be cleaned with commercially available, water based cleaning products. The use of abrasive cleaners or scouring pads is not recommended. For controlled environments, ensure that the cleaner is compatible with the pre-finished steel product used on.

## Typical properties

Advantica® PR		Test standard	
Nominal organic coating thickness	µm	7 - 12	EN 13523 - 1
Adhesion on bending	T	2	EN 13523 - 7
Flexibility (minimum bend radius)	T	4	EN 13523 - 7
Pencil hardness		HB	EN 13523 - 4
Corrosion resistance: Neutral salt spray	hours	150	EN 13523 - 8
Humidity resistance	hours	500	EN 13523 - 26
CPI category		CPI2*	EN 10169
Glue adhesion		Good	EN 10169
Foam adhesion		Good	EN 10169

### Notes

The figures contained in this table are typical properties and do not constitute a specification. If forming pre-finished steel below 16°C please consult Tata Steel for further information.

\*Humidity performance subject to specification such as minimal metallic coating weight.

## Contact details

[www.tatasteelconstruction.com](http://www.tatasteelconstruction.com)

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