

TATA STEEL



Aquila™ Rainwater Systems

Rainwater solutions with 15 years functional guarantee



A GLOBAL BRAND

Tata Steel is one of the world's most geographically diversified steel producers, with operations in 26 countries and commercial offices in over 35 countries.

In Europe we are one of the largest steel producers. But it's not just our size that sets us apart. What makes us different is our approach to business. We believe our strength is how we build collaborative relationships that create new success for our customers.

Through serving many demanding markets worldwide, including Aerospace, Automotive, Construction, Consumer Products, Defence & Security, Energy & Power, Lifting & Excavating and Packaging, we understand that customer needs are different in each market.

The Tata group was founded on the principle that its activities should always benefit society. Today Tata Steel is guided by the same long-term vision. We operate in a way that is safe for our people and respectful to the environment. We behave responsibly and with care towards the communities surrounding and impacted by our operations.

Sustainability is at the very heart of what we do and we are dedicated to managing our operations responsibly and to continuously improve our performance.

Tata Group

Tata Steel is part of Tata Group, a diversified global group with businesses in all world markets. The Tata Group operates businesses in 7 sectors - raw materials, technology, IT and communications, energy, services, consumer products and chemicals.

Over the past few years, the group has expanded globally and owns several famous brands such as Tetley Tea and Jaguar Land Rover. With the purchase of Corus in 2007, Tata Steel secured a place amongst the world's leading steel producers.

Sustainable Development

Steel is an essential material that is found everywhere and will be used in the products of the future. Steel is the only material with a truly closed recycling loop. Steel is not consumed. It is used again and again without any loss of quality or strength. At Tata Steel, we strive to process the products that society needs and process the products in a responsible manner.

In practice this means that we strive to:

- ✓ Produce steel products for the future
- ✓ Invest in environmentally sustainable steel production
- ✓ Improve our processes

Using our steel products, our customers manufacture safer cars, more energy-efficient buildings and effective infrastructure, recyclable packaging and many other products that promote sustainable development.

Tata Steel in construction

Construction is the single largest market for Tata Steel. Our diverse range of products includes structural hollow sections; steel floor decking; and metal building envelope systems. Through our investment in digital technologies, technical excellence and continued research we provide construction components that enable sustainable and iconic construction projects.

With this large product portfolio and many years experience, we can offer the best solutions that meet the criteria for any conceivable project.

Thanks to our unbeatable technical support, practical guidance, performance and quality, as would be expected of one of the sector's most trusted brands, our clients can exceed their customers' expectations.



AQUILA™ THE CORRECT CHOICE

The Aquila™ rainwater system by Tata Steel is not only functional but it neatly and harmoniously finishes off a building with its clean lines and uniform design.

Aquila™ both increases the quality of the building and protects masonry and timber facades against damage by safely discharging rainwater. With a strong steel core and surface treatment, Aquila™ has improved durability and a long lifetime.

A single source



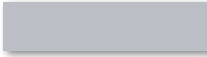

Tata Steel makes it easy to buy the entire rainwater system from one source.

Choose the Aquila™ roof drainage system and gain access to a complete range of gutters, downpipes and accessories.

The Aquila™ roof drainage system makes installation and maintenance simple and needs no special tools. Aquila™ is available with 100, 125 mm and 150 mm gutters and 75, 90 mm and 100 mm downpipes. All components have a consistent design that creates consistency from detailing to finished solution.

The result is simple and time-saving installation, with a neat and consistent appearance.



	Black RAL 9005 / Aquila™ polyester
	White RAL 9002 / Aquila™ polyester
	Silver / Aquila™ polyester
	Aluzinc / Aquila™ Aluzinc

QUALITY FROM THE INSIDE OUT

The Aquila™ rainwater system is robust, neat and sustainable. The system is available in different surface finishes and colours that retain their appearance for many years. Durability and performance is further assured by a functional guarantee of up to 15 years.

Contact Tata Steel for further information about the Aquila™ guarantee. www.tsbsnordic.se

For residential, industrial and agriculture

- ✓ Strong surface treatment
- ✓ Large range for individual needs
- ✓ Popular colour options
- ✓ Keeps its appearance
- ✓ Solid with guaranteed durability

Aesthetic and durable

Aquila™ in Aluzinc is based on cold rolled galvanised steel clad on both sides with an aluminium / zinc alloy. It provides many advantages over alternative materials and is used to provide excellent corrosion resistance and long-term durability.

Aquila™ in Aluzinc is specially designed for buildings with high aesthetic requirements and lasts for many years.

Aquila™ polyester finish

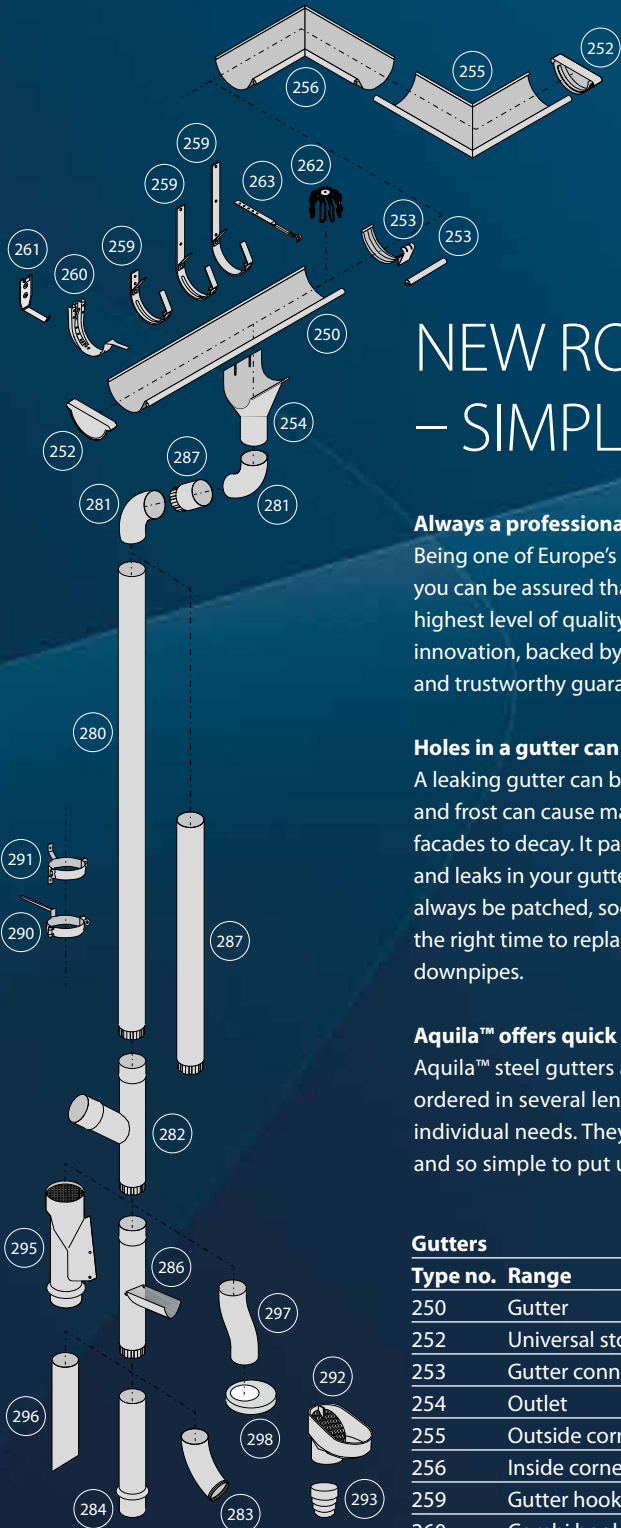
The polyester finish is an even and flexible polyester surface treatment that is economical and suitable for demanding applications. The finish is based on a galvanised steel substrate, produced in accordance with

10326/103227 with a zinc coating on both faces. The polyester surface treatment protects effectively against corrosion and provides outstanding corrosion resistance.

Appearance and performance

- ✓ A range of colours to complement the building
- ✓ Supports the load from a ladder leaning against the gutter
- ✓ Retains its appearance year after year
- ✓ Drains the rainwater away from the building in a safe manner

Polyester gutters are available in most popular colours, black, white and silver, and have excellent UV resistance.



NEW ROOF DRAINAGE SYSTEM – SIMPLE AND EASY TO INSTALL

Always a professional result

Being one of Europe's largest steel producers you can be assured that Tata Steel offers the highest level of quality and technology innovation, backed by the most extensive and trustworthy guarantees in the market.

Holes in a gutter can cost money

A leaking gutter can be expensive. Water and frost can cause masonry to fail and timber facades to decay. It pays to check blockages and leaks in your gutter. Although leaks can always be patched, sooner or later it becomes the right time to replace the gutters and downpipes.

Aquila™ offers quick and easy installation

Aquila™ steel gutters and downpipes can be ordered in several lengths and colours to suit individual needs. They are very easy to install and so simple to put up that you don't have

to be a professional to get a neat result. Neither joints nor end caps need to be soldered and the work can be carried out with normal hand tools.

User friendly

Tata Steel's website www.tatasteelconstruction.com has user friendly installation instructions and instructions for potential maintenance available for download.

Aquila™, easy and simple

- ✓ Easy to assemble and fit
- ✓ Durable with up to 15 years functional guarantee
- ✓ Meets all the building's roof drainage needs
- ✓ All in the one range
- ✓ Needs no special tools
- ✓ Detailed installation instructions

Gutters

Type no.	Range
250	Gutter
252	Universal stop end
253	Gutter connection
254	Outlet
255	Outside corner, 90°
256	Inside corner, 90°
259	Gutter hooks
260	Combi hook
261	Adjustable bracket f. combi hook
262	Gutter sieve
263	Strap

Pipes

Type no.	Range
280	Downpipe
281	Elbow, 72°
282	Downpipe junction, 72°
283	Beaded elbow
284	Drain cuff
286	Rainwater pipe flap
287	Intermediate pipe, 1000 mm
290	Bracket f. stone
291	Bracket f. wood
292	Funnel, plastics
293	Sleeve f. funnel
295	Funnel, leafs
296	Pipe extension
297	S-curve
298	Drain flange



www.tatasteelconstruction.com

While care has been taken to ensure that the information contained in this brochure is accurate, neither Tata Steel Europe Limited, nor its subsidiaries, accept responsibility or liability for errors or for information which is found to be misleading.

Copyright 2016 Tata Steel Europe Limited

Tata Steel

Handelsvägen 4
Box 4003
302 30 Halmstad

T +46 (0) 35 16 12 00
F +46 (0) 35 16 12 01
E se@cbsnordic.com

Tata Steel Europe Limited is registered in England under number 05957565 with registered office at 30 Millbank, London SW1P 4WY

Language English 20.09.16