

Colorcoat FD™ 25

Pre-finished steel for composite floor decking

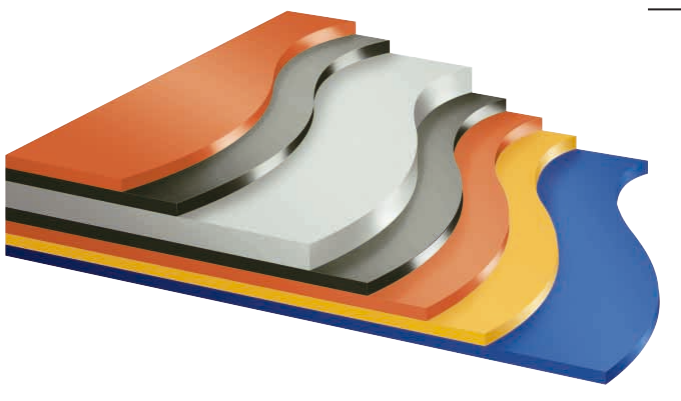
Colorcoat FD™ 25 pre-finished steel is ideal for use as part of a composite floor decking system when the exposed soffit is used as a feature of the building's interior.

The improved appearance and durability of the pre-finished steel soffit provides a perfect solution for buildings such as multi-storey car parks.






Colorcoat FD™ 25 is available in a range of structural steels, the choice of which is dependent on the strength and building performance requirements.

Product features

- Smooth 25 µm polyester coating giving increased protection to exposed soffits.
- Good formability and durability in exterior applications.
- Galvanised substrate produced to EN 10346:2009 with a Zinc metallic coating offering very good corrosion resistance.
- Topcoat available in white as standard for optimum reflectivity. Other colours available on request.
- Reverse side pre-treatment compatible with concrete.
- Project specific warranties are available.



Key

- | | | |
|--|---|---|
|  Topcoat (Carpark Ceiling) |  Primer |  Pre-treatment |
|  Zinc |  Substrate | |



Colorcoat FD™ 25

Guarantee period

Colorcoat FD™ 25 is available with a paint adhesion and colour fade project specific warranty of up to 10 years depending upon exact project details. Please contact the Colorcoat Connection® helpline for further information.

Note: Not recommended for use in marine environments up to 2 km from the coast.

Strippable film

In order to prevent damage to the Colorcoat FD™ 25 exposed soffit it is advisable to use a suitable strippable film when profiling and installing the decking system. Any strippable film must be removed on site as per film suppliers recommendations.

Use of Colorcoat FD™ 25

Through deck welded shear studs cannot be used with Colorcoat FD™ 25, however various alternative fixing options are available such as pre-welding the beam. For more information contact the composite floor decking system manufacturer.

Product testing

To ensure the integrity of Colorcoat® products, Tata Steel uses laboratory tests to measure their performance against corrosion, effect of chemicals and abrasion. All product testing is carried out in accredited laboratories to international standards.

Colorcoat FD™ 25 has a reaction to fire classification of A2-s1, d0 in accordance with EN 1350 and meets the requirements of Class 0 of the Building Regulations for England and Wales 2006.

Mechanical properties

Grade	Yield strength ReH (N/mm ²)	Tensile strength Rm (N/mm ²)	Elongation A ₈₀ (%)
S450	450 (min)	500 (min)	14 (min)
S350	350 (min)	420 (min)	16 (min)
S320	320 (min)	390 (min)	17 (min)
S280	280 (min)	360 (min)	18 (min)

All steel grades are available with a gauge of 0.9 mm to 1.5 mm in standard widths of 890 mm to 1305 mm.

Notes

1. Values are based on test pieces taken in the longitudinal direction.
2. Tensile values relate to test pieces cross sections without Zinc coating.
3. The index of elongation indicates the original gauge length used, expressed in millimetres, e.g. A₈₀ indicates an 80 mm gauge length.
4. S280GD+Z, S320GD+Z and S350GD+Z are manufactured according to EN 10346:2009.
5. S450GS+Z is manufactured in line with requirements of EN 10346:2009 and is produced to a robust Tata Steel UK standard (Galvatite S450GD+Z data sheet)
6. Following the paint process there is virtually no age hardening of the substrate.
7. Gauge tolerances are normal or special as per EN 10143:2006. For other tolerances please contact Tata Steel.

Typical properties

Colorcoat FD™ 25	Test standard		
Nominal organic coating thickness	(µm)*	25	EN 13523-1
Specular gloss (60°) Standard colours	(%)	25-45	EN 13523-2
Scratch resistance Standard colours	(g)	> 2500	EN 13523-12
Abrasion resistance (Taber, 250 rev, 1 kg) Standard colours	(mg)	< 40	EN 13523-16
Flexibility:			
Minimum bend radius	(T)	3	EN 13523-7
Reverse impact	(J)	16	EN 13523-5
Adhesion (cross hatch)	(%)	100	EN 13523-6
Corrosion resistance:			
Salt spray	(h)	500	EN 13523-8
Humidity	(h)	1000	EN 13523-25
QUV-A		Good	EN 13523-10
Max continuous operating temp	°C	120	Tata Steel
Minimum forming temperature	°C	20	Tata Steel
Reaction to fire		Class A2	EN 13501

* µm = microns

General notes

The figures in this table are typical properties and do not constitute a specification. These figures relate to the painted surface. Colorcoat FD™ 25 meets the requirements of Class 0 of the Building Regulations for England and Wales 2006.

Contact details

Tata Steel

Shotton Works, Deeside,
Flintshire, CH5 2NH
United Kingdom

Colorcoat Connection® helpline

T: +44 (0)1244 892434
F: +44 (0)1244 831132
E: colorcoat.connection@tatasteel.com

Trademarks of Tata Steel UK Limited (formerly Corus UK Limited)

Colorcoat, Colorcoat Connection, Colorcoat FD and Galvatite are trademarks of Tata Steel UK Limited.

Care has been taken to ensure that the contents of this publication are accurate, but Tata Steel Europe Limited and its subsidiaries (including Tata Steel UK Limited), do not accept responsibility or liability for errors or information that is found to be misleading. Suggestions for, or descriptions of, the end use or application of products or methods of working are for information only and Tata Steel Europe Limited and its subsidiaries accept no liability in respect thereof.

Before using products or services supplied or manufactured by Tata Steel Europe Limited and its subsidiaries, customers should satisfy themselves as to their suitability.

Copyright 2010 Tata Steel UK Limited
Language English UK 1210