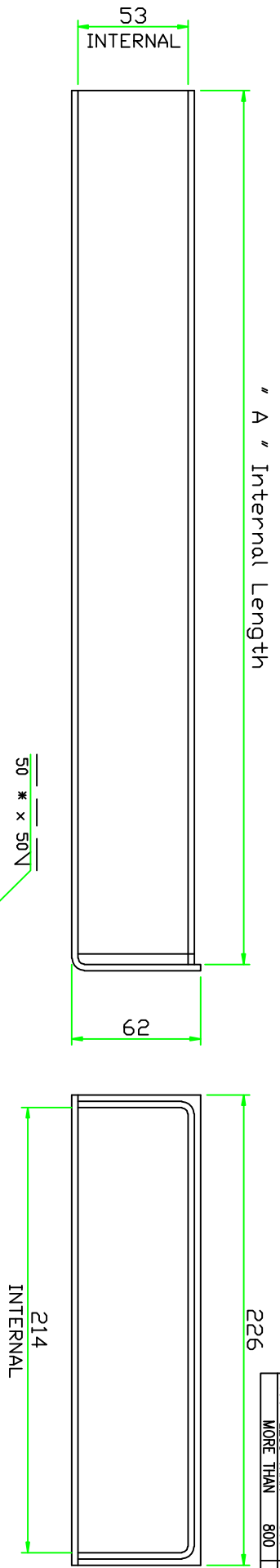


TOLERANCE BOX	
RANGE	TOLERANCE
0 LESS THAN 400	+2.0 -0
400 LESS THAN 800	+4.0 -0
MORE THAN 800	+6.0 -0



This hole needs to be machined through both sides of the socket

NOTES :

1. DIMENSIONS ARE IN MILLIMETRES
2. TOLERANCES STATED IN TOLERANCE BOX, EXCEPT WHERE OTHERWISE STATED
3. REMOVE ALL BURRS AND SHARP EDGES
4. DURABLY MARK MANUFACTURER'S IDENTIFICATION AND DATE (DAY MONTH & YEAR e.g. 21 08 2006).
5. WELD SYMBOLS TO BS EN 22 553
6. FOR USE WITH POST A618
7. OTHER METHODS OF MANUFACTURE MAYBE USED
8. * ALL WELDS 50MM LONG WITH 50MM SPACING. START AND END MUST HAVE COMPLETED 50MM WELDS, SEE CHART FOR NUMBER OF WELDS REQUIRED

ITEM No	A	WELD DETAIL
A670 D	420	4 x 50
A670 F	470	4 x 50
A670 H	520	5 x 50
A670 K	570	5 x 50

