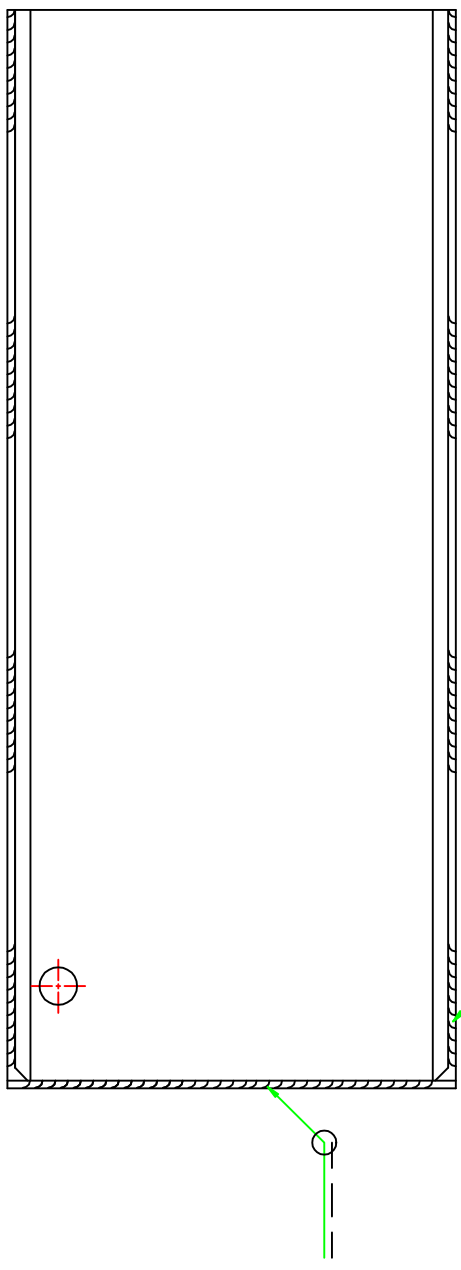
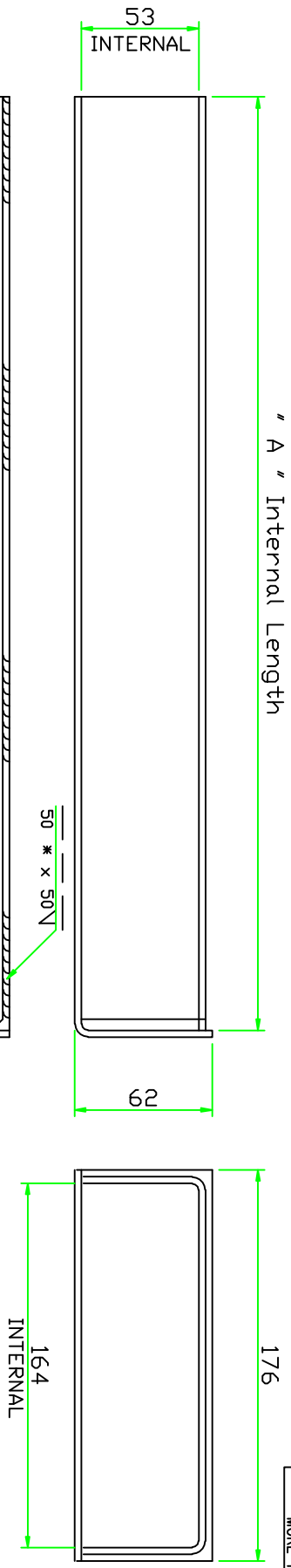
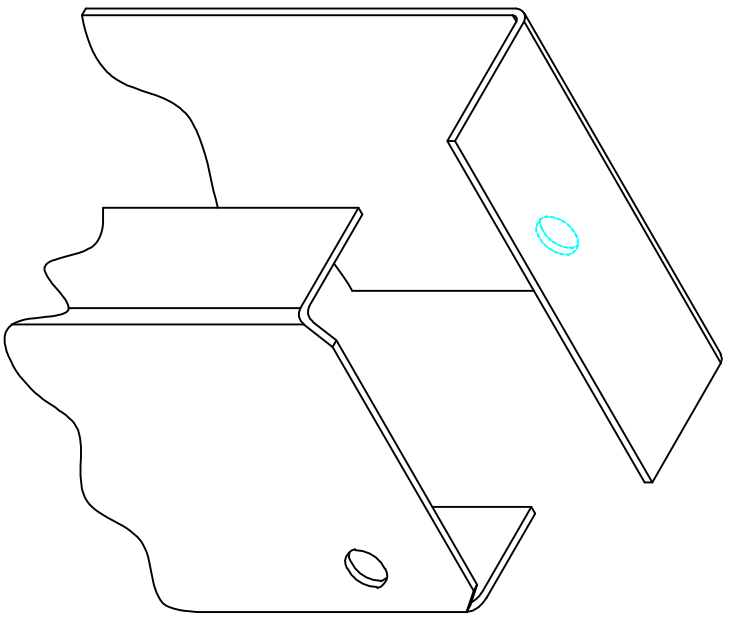


TOLERANCE BOX	
RANGE	TOLERANCE
0 LESS THAN 400	+2.0 -0
400 LESS THAN 800	+4.0 -0
MORE THAN 800	+6.0 -0



ITEM No	A	WELD DETAIL
A470 D	420	4 x 50
A470 F	470	4 x 50
A470 H	520	5 x 50
A470 K	570	5 x 50



- NOTES :
1. DIMENSIONS ARE IN MILLIMETRES
 2. TOLERANCES STATED IN TOLERANCE BOX, EXCEPT WHERE OTHERWISE STATED
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. DURABLY MARK MANUFACTURER'S IDENTIFICATION AND DATE (DAY MONTH & YEAR e.g. 21 08 2006).
 5. WELD SYMBOLS TO BS EN 22 553
 6. FOR USE WITH POST A418
 7. OTHER METHODS OF MANUFACTURE MAYBE USED
 8. ALL WELDS 50MM LONG WITH 50MM MAXIMUM SPACING. START AND END MUST BE WELDED. WHERE THE LENGTH OF A WELD AND WELD SPACING DOES NOT CALCULATE OUT CORRECTLY, THE LENGTH OF ONE WELD CAN BE INCREASED TO SUIT. SEE CHART FOR NUMBER OF WELDS REQUIRED

Rev No.	Revision Notes	Rev Date	By
6	Note 8 & weld detail chart updated	09/02/09	R.P.
5	RevAdditional Hanging Hole Added	20/07/07	R.P.
4	Internal Dimensions was 52 x 164, A470K Added	14/11/06	R.P.
3	Drawing redrawn and renumbered	26/09/06	R.P.

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FINISH: GALVANISED
MODEL - A470

REVISION	DATE	BY	CHKD	DATE	BY	CHKD
1						

DRW. No. 1
S. No. 6