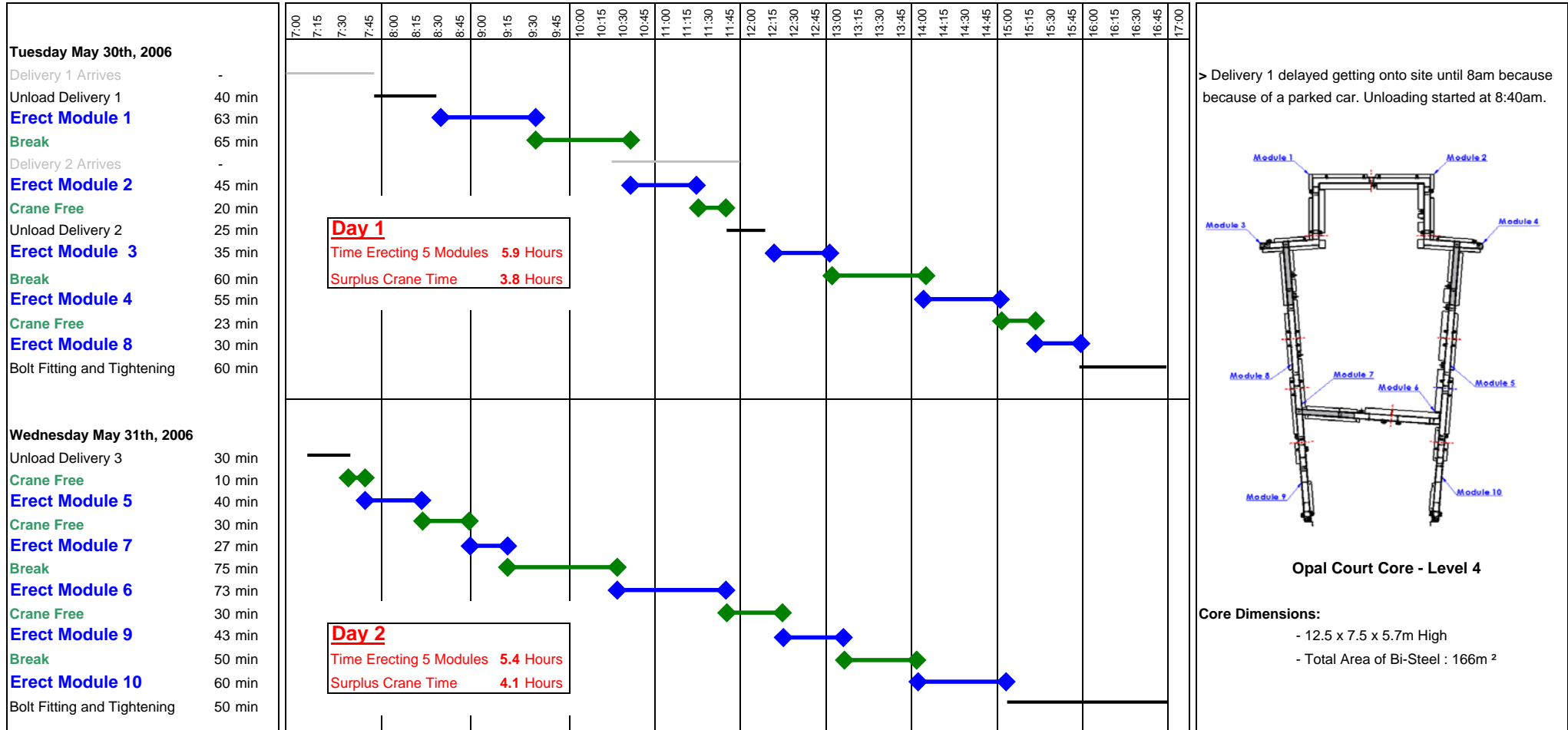


Work Breakdown

Time

Comments



Notes:

This GANTT chart is based on times taken from the erection of the Opal Court Core (BIS639) level 4. Erection took place on Tuesday, May 30th until Wednesday May 31, 2006 in Birmingham. A total of 16 6m tall Bi-Steel panels, fabricated into 10 modules off-site, were delivered and erected in 2 days, although the time specifically used to erect the panels themselves was much less. Site resources included 1 Foreman, 3 operatives and 1 tower crane banksman. Site plant included a Tower Crane and 3 small MEWP working off the concrete slab below. The times used assume a working day finishing at 5pm.